



TORQUE VALUES

Min	Max	IN/LBS.
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INDEX	PART NUMBER	PART DESCRIPTION	QUANTITY
1	901063	SHOULDER SCREW (CT)	4
2	906305	GRILLE	1
3	900315	FILTER	2
4	906805	XPRO CAP	1
5	900902	SCREW, SEMS, 8-32 X 5/8 THREAD FORMING	3
6	902637	TRAVEL LIMITER	1
7	900286	SPARK PLUG ASSEMBLY, INCLUDES O-RING	1
8	401356	MOTOR SLEEVE	1
9	906817	CLIP, CYLINDER HEAD	1
10	900596	SCREW, SEMS, 8-32 X 7/16 THREAD FORMING	3
11	904546	FUEL TUBE	1
12	905606	FUEL BLOCK	1
13	902211	FUEL PIVOT ARM	1
14	904517	FUEL BARB	1
15	902213	PIVOT ARM PIN	1
16	906816	FRAMING CYLINDER HEAD	1
17	900935	RING SEAL (CYLINDER HEAD)	2
18	403167	FAN ASSEMBLY	1
19	900969	SCREW, THREAD FORMING, 8-32 X 5/8	4
20	906339	COMBUSTION CHAMBER RING	1
21	900481	SEAL, COMBUSTION CHAMBER	1
22	906814	FLAT HEAD SCREW 8-32x0.5 T20	2
23	906812	PLATE, COMBUSTION CHAMBER	1
24	906811	XPRO COMBUSTION CHAMBER	1
25	404827	PIN (CT)	2
26	401328	RETAINING RING, BOWED	1
27	401461	RING/PISTON (1M325/CT)	2
28	404421	PISTON (CT)	1
29	404420	DRIVER BLADE (CT)	1
30	905601	BUMPER	1
31	404464	STOP/RUBBER (CT)	2
32	404411	SPRING/CHAMB RETURN	2
33	900934	SEAL RING (CT)	2
34	906602	SLEEVE	1
35	404426	EXHAUST BAFFLE	1
36	404425	REED PLATE	1
37	404424	VALVE/REED (CT)	1
38	900595	SCREW, SEMS, 8-32 X 3/8 THREAD FORMING	2
39	404422	MUFFLER (CT)	1
40	404423	COVER/MUFFLER (CT)	1
41	902249	WEAR PLATE, NOSE	1
42	403816	SCREW/SHC (CT)	2
43	404445	BUSHING/SHEAR BLOCK (CT)	2
44	901249	UPPER PROBE	1
45	401380	BAR/TIE (1M325/CT)	1
46	902620	BUTTON-PROBE RELEASE	2
47	902619	PROBE RELEASE	1
48	901238	FLAT SPRING (CT)	1
49	901241	PROBE STOP (CT)	1
50	900592	SCREW, SEMS SHCS 10-32 x 1/2	2
51	906863	LOWER PROBE	1
52	906859	FOAM PAD	2
53	906823	GROMMET	1
54	906821	MAGNET CARTRIDGE	1
55	906822	MAGNET ASSEMBLY	1
56	906801	XPRO HOUSING	1
57	918919	PASLODE LOGO	1
58	906311	PASLODE LABEL	1
59	906858	RETAINING RING MOD	1
60	900593	SCREW, SEMS SHCS 10-24 x 5/8	3
61	906606	XPRO NAIL CLAW	1
62	502020	COMPRESSION SPRING .240 x .813	1
63	906337	BYPASS FOLLOWER ROLL PIN	1
64	906607	FOLLOWER BODY, UNIT B	1
65	906605	FOLLOWER BODY, UNIT A	1
66	337600	FOLLOWER SCREW	2
67	900594	SCREW, SEMS, 8-32X1/2	4
68	906615	SHEARBLOCK, US	1
69	404457	SPRING/SWITCH CT	1
70	404451	BAR/FOLLOWER LOCKOUT (CT)	1
71	906612	SPRING RETENTION PIN	1
72	906608	ASSEMBLY, PIN DRUM AND SPRING	1
73	902220	CHANNEL MAGAZINE	1
74	404441	PLATE/COVER-MAG (CT)	1
75	906619	WEAR CHANNEL	1
76	906848	WARNING/BF LABEL	1
77	902230	PIN, FUEL DOOR	1
78	902209	FUEL DOOR ACTUATOR	1
79	902235	TX-15 RING	1
80	902210	DOSING LEVER	1
81	902237	UTILITY HOOK	1
82	902238	SPRING-UTILITY HOOK	1
83	902227	UTILITY HOOK BUTTON	1
84	901222	SHOULDER SCREW (CT)	2
85	404448	ROLLER LEVER ASSEMBLY	1
86	900597	SCREW, SEMS, #6-19 X 3/8 48 THD. FORMING	1
87	906803	XPRO RIGHT HANDLE	1
88	902621	FOAM PAD/BATTERY	1
89	906829	XPRO CLIP, MSU WIRE	1
90	404702	SCREW/THREAD FORM	4
91	906835	MCB BFSW ASSEMBLY	1
92	404927	SPRING/TRIGGER (CT)	1
93	404435	TRIGGER (CT)	1
94	906825	XPRO MSU ASSEMBLY	1
95	401450	FOAM PAD/CONNECTOR MSU	1
96	906802	XPRO LEFT HANDLE	1
97	906853	LABEL, NAMEPLATE (US)	1
98	900453	SCREW, #8-16 X 7/8 48-2 PLASTITE	4
<b>Sub-Assemblies</b>			
A1	906804	ASSEMBLY, XPRO CAP	1
A2	902635	ASSEMBLY, FAN MOTOR	1
A3	906810	ASSEMBLY, COMBUSTION CHAMBER	1
A4	404485	ASSEMBLY, DRIVER BLADE	1
A5	906603	ASSEMBLY, SLEEVE	1
A6	906820	ASSEMBLY, MAGNET CARTRIDGE	1
A7	906604	ASSEMBLY, FOLLOWER	1
A8	902295	ASSEMBLY, FUEL DOOR	1
A9	906818	ASSEMBLY, CYL HEAD WIRE CLIP	1
A10	906865	ASSEMBLY, HOUSING WITH LABELS	1

DWG. ISSUE NO.	DATE	CHANGE ORDER NO.	CHANGED BY	DRAWING ZONE	CHANGES
TI	7/30/24		CR	-	INITIAL DRAWING

PACKAGING ITEMS

PART NUMBER	PART DESCRIPTION	QUANTITY
401331	ARM/LONG 5-32	1
401382	GLASSES/SAFETY-CLEAR	1
906856	STOP SHEET INSERT	1
906852	XPRO CARTON SLEEVE	1
906851	XPRO QR CODE LABEL	1
906855	INSERT CARD	1
906841	XPRO QUICK REFERENCE GUIDE	1
906854	XPRO CASE LABEL	1
900510	LABEL, CASE SAFETY	1
906840	CARRYING CASE	1
900919	CABLE TIE	1
902650	BATTERY ASSEMBLY	1
902672	120 VAC LI-ION CHARGER	1
906860	HANG TAG	1

MATERIAL SPECIFICATION	HEAT TREAT SPECIFICATION	TOLERANCES (UNLESS OTHERWISE SPECIFIED)
	PROCESS:	.XXX = ±0.005 ANGLES: ±1°
	HARDNESS:	.XX = ±0.01
FINISH:	CASE DEPTH:	REMOVE ALL BURRS AND BREAK ALL SHARP EDGES

**D** AMT. PART NO. NAME USED ON

**XPRO ASSEMBLY**

DRAWN BY: CHECKED BY: APPROVED BY: DATE: 06-Oct-23 SCALE: 13:40

**Paslode** An ITW Company **906800**

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